

# Regency Fence Specifications:

## Section 02830 – Ornamental Fences and Gates

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[This specification contains options and notes in square brackets. The various choices relate to the color, style, size, and component dimensions of the fences. Select one of the options and eliminate the brackets in your final specifications.]

### Part 1 SCOPE:

This specification covers [Commercial] Regency Aluminum Fence as manufactured by Jerith Manufacturing Co., Inc., including sections, posts, gates, and accessories.

### Part 2 PRODUCTS:

#### 2.01 Manufacturer:

The fencing system shall be [Commercial] Regency Aluminum Fence as manufactured by Jerith Manufacturing Co., Inc., 14400 McNulty Road, Philadelphia, PA 19154. (Telephone: 800-344-2242; Fax: 215-739-4844; email: sales@jerith.com.) The fence shall be Jerith Style [Windsor, Windsor Plus, Buckingham, Buckingham Plus, Kensington, or Kensington Plus] with a picket length of [36, 48, 54, 60, or 72] inches. The color of the fence system shall be [Black, White, or Bronze].

#### 2.02 Materials:

A. Aluminum Extrusions: All posts and rails used in the fence system shall be extruded from HS-35™ aluminum alloy having a minimum yield strength of 35,000 psi. All pickets shall have a minimum yield strength of 25,000 psi. 6063-T5 Alloy is not acceptable for any components.

B. Fasteners: All fasteners shall be stainless steel. Screws shall be used to connect the pickets to the horizontal rails. Rail to post connections shall be made using self-drilling hex-head screws.

C. Accessories: Aluminum castings shall be used for all scrolls, post caps, finials, and miscellaneous hardware. All castings shall be products of the U.S.A. Only stainless steel fasteners may be used with these accessories.

#### 2.03 Finish:

A. Pretreatment: A three stage non-chrome pretreatment shall be applied. The first step shall be a chemical cleaning, followed by a water rinse. The final stage shall be a dry-in-place activator which produces a uniform chemical conversion coating for superior adhesion.

B. Coating: Fence materials shall be coated with FencCoat™, a TGIC polyester powder-coat finish system applied by Jerith Manufacturing Company. Epoxy powder coatings, baked enamel or acrylic paint finishes are not acceptable. The FencCoat finish shall have a cured film thickness of at least 2.0 mils. In addition, the screw heads shall be painted to match the color of the fence.

C. Tests: The cured FencCoat finish shall meet the following:

1. Humidity resistance of 3,000 hours using ASTM D2247.
2. Salt-spray resistance of 3,000 hours using ASTM B117.
3. Accelerated weathering for 1,000 hours under Method 6152 of Federal Test Method 141 shall show no adhesion loss, with only slight fading, chalking and water staining.
4. Outdoor weathering shall show no adhesion loss, checking or crazing, with only slight fade and chalk when exposed for 3 years in Florida facing south at a 45 degree angle.
5. Minimum hardness of 2H using ASTM D3363.

#### 2.04 Construction:

A. Horizontal rails shall be 1" x 1½" channels formed in a modified "U" shape. Pickets shall pass through holes punched in the top of the rail. The top wall shall be .055" thick and the side walls .082" thick for superior vertical load strength. There shall be 3 horizontal rails in each section.

B. Pickets shall be fastened to the rails using painted stainless steel screws. Screws shall be used on only one side of the rail, leaving the other side with a clean appearance. Pickets shall be ¾" square and have a wall thickness of .050". Welding the pickets to the rails is not permitted.

C. Posts shall be 2" square extrusions with pre-punched holes which allow the fence section rails to slide in. Posts shall be spaced [72" (for Commercial) or 95<sup>5</sup>/<sub>8</sub>" ] on center and have [.125" (for Commercial) or .060" ] walls. Gate posts shall be [2" or 4" ] square with .125" walls and used on both sides of a gate. Cast aluminum caps shall be provided with all posts.

D. Gates shall have welded frames and shall support a 300 lb. vertical load on the latch side of the gate without collapsing. Walk gates shall be self-closing and self-latching.

E. Assembled sections shall support a [500 lb. (for Commercial) or 300 lb.] vertical load at the midpoint of any horizontal rail.

F. The Jerith logo shall appear on all post caps, gates, and horizontal rails of the fencing system.

#### 2.05 Warranty:

The entire fence system shall have a written Limited Lifetime Warranty against rust and defects in workmanship and materials. In addition, the FencCoat finish shall be warranted not to crack, chip, peel, or blister for the same period.

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